

Инструмент для чистовой обработки отверстий.

СЕРИЯ
00H

Для сквозных отверстий

Направление резания
R
правое

Направление зубьев
L
левое

Поле допуска
H8

Число режущих кромок
Z=6...8

Конусность
1:30

Материал режущей части - твердый сплав
Материал хвостовика - твердый сплав
Цилиндрический хвостовик

ØdH8 (возможно изготовление с другим полем допуска)
ØDh6; lp±0,5mm; l±0,5mm; L±1mm

Развертка коническая

Размеры					Серия		Обозначение	
Ød	Q	lp	l	ØD	L	Z		
8,00	H8	62,0	82,0	9,0	110,0	6	00H	RzvBC1:30 RL 60605 00H 8,00H8-62 9-110 H7,5x20
8,30	H8	62,0	82,0	9,0	110,0	6	00H	RzvBC1:30 RL 60605 00H 8,30H8-62 9-110 H7,5x20
8,70	H8	62,0	82,0	9,0	110,0	6	00H	RzvBC1:30 RL 60605 00H 8,70H8-62 9-110 H7,5x20
9,00	H8	65,0	85,0	10,0	110,0	6	00H	RzvBC1:30 RL 60605 00H 9,00H8-65 10-110 H8,5x20
9,30	H8	65,0	85,0	10,0	110,0	6	00H	RzvBC1:30 RL 60605 00H 9,30H8-65 10-110 H8,5x20
9,70	H8	65,0	85,0	10,0	110,0	6	00H	RzvBC1:30 RL 60605 00H 9,70H8-65 10-110 H8,5x20
10,00	H8	65,0	85,0	11,0	110,0	6	00H	RzvBC1:30 RL 60605 00H 10,00H8-65 11-110 H9,5x20
10,30	H8	65,0	85,0	11,0	110,0	6	00H	RzvBC1:30 RL 60605 00H 10,30H8-65 11-110 H9,5x20
10,70	H8	65,0	85,0	11,0	110,0	6	00H	RzvBC1:30 RL 60605 00H 10,70H8-65 11-110 H9,5x20
11,00	H8	68,0	88,0	12,0	125,0	6	00H	RzvBC1:30 RL 60605 00H 11,00H8-68 12-125 H10,5x20
11,30	H8	68,0	88,0	12,0	125,0	6	00H	RzvBC1:30 RL 60605 00H 11,30H8-68 12-125 H10,5x20
11,70	H8	68,0	88,0	12,0	125,0	6	00H	RzvBC1:30 RL 60605 00H 11,70H8-68 12-125 H10,5x20
12,00	H8	68,0	88,0	13,0	125,0	7	00H	RzvBC1:30 RL 70805 00H 12,00H8-68 13-125 H11,5x20
12,30	H8	68,0	88,0	13,0	125,0	7	00H	RzvBC1:30 RL 70805 00H 12,30H8-68 13-125 H11,5x20
12,70	H8	68,0	88,0	13,0	125,0	7	00H	RzvBC1:30 RL 70805 00H 12,70H8-68 13-125 H11,5x20
13,00	H8	70,0	90,0	14,0	125,0	7	00H	RzvBC1:30 RL 70805 00H 13,00H8-70 14-125 H12,5x20
13,30	H8	70,0	90,0	14,0	125,0	7	00H	RzvBC1:30 RL 70805 00H 13,30H8-70 14-125 H12,5x20
13,70	H8	70,0	90,0	14,0	125,0	7	00H	RzvBC1:30 RL 70805 00H 13,70H8-70 14-125 H12,5x20
14,00	H8	70,0	90,0	16,0	125,0	7	00H	RzvBC1:30 RL 70805 00H 14,00H8-70 16-125 H15,5x20
14,30	H8	70,0	90,0	16,0	125,0	7	00H	RzvBC1:30 RL 70805 00H 14,30H8-70 16-125 H15,5x20
14,70	H8	70,0	90,0	16,0	125,0	7	00H	RzvBC1:30 RL 70805 00H 14,70H8-70 16-125 H15,5x20
15,00	H8	73,0	93,0	16,0	125,0	7	00H	RzvBC1:30 RL 70805 00H 15,00H8-73 16-125 H15,5x20
15,30	H8	73,0	93,0	16,0	125,0	7	00H	RzvBC1:30 RL 70805 00H 15,30H8-73 16-125 H15,5x20
15,70	H8	73,0	93,0	16,0	125,0	7	00H	RzvBC1:30 RL 70805 00H 15,70H8-73 16-125 H15,5x20
16,00	H8	73,0	93,0	18,0	125,0	7	00H	RzvBC1:30 RL 70805 00H 16,00H8-73 18-125 H17,5x20
16,30	H8	73,0	93,0	18,0	125,0	7	00H	RzvBC1:30 RL 70805 00H 16,30H8-73 18-125 H17,5x20
16,70	H8	73,0	93,0	18,0	125,0	7	00H	RzvBC1:30 RL 70805 00H 16,70H8-73 18-125 H17,5x20
17,00	H8	73,0	93,0	18,0	125,0	7	00H	RzvBC1:30 RL 70805 00H 17,00H8-73 18-125 H17,5x20
17,30	H8	73,0	93,0	18,0	125,0	7	00H	RzvBC1:30 RL 70805 00H 17,30H8-73 18-125 H17,5x20
17,70	H8	73,0	93,0	18,0	125,0	7	00H	RzvBC1:30 RL 70805 00H 17,70H8-73 18-125 H17,5x20
18,00	H8	79,0	99,0	20,0	125,0	8	00H	RzvBC1:30 RL 81005 00H 18,00H8-79 20-125 H19,5x20
18,30	H8	79,0	99,0	20,0	125,0	8	00H	RzvBC1:30 RL 81005 00H 18,30H8-79 20-125 H19,5x20
18,70	H8	79,0	99,0	20,0	125,0	8	00H	RzvBC1:30 RL 81005 00H 18,70H8-79 20-125 H19,5x20
19,00	H8	85,0	105,0	20,0	150,0	8	00H	RzvBC1:30 RL 81005 00H 19,00H8-85 20-150 H19,5x20
19,30	H8	85,0	105,0	20,0	150,0	8	00H	RzvBC1:30 RL 81005 00H 19,30H8-85 20-150 H19,5x20
19,70	H8	85,0	105,0	20,0	150,0	8	00H	RzvBC1:30 RL 81005 00H 19,70H8-85 20-150 H19,5x20
20,00	H8	85,0	105,0	22,0	150,0	8	00H	RzvBC1:30 RL 81005 00H 20,00H8-85 22-150 H19,5x20
20,30	H8	85,0	105,0	22,0	150,0	8	00H	RzvBC1:30 RL 81005 00H 20,30H8-85 22-150 H19,5x20
20,70	H8	85,0	105,0	22,0	150,0	8	00H	RzvBC1:30 RL 81005 00H 20,70H8-85 22-150 H19,5x20
21,00	H8	93,0	113,0	22,0	150,0	8	00H	RzvBC1:30 RL 81005 00H 21,00H8-93 22-150 H20,5x20
21,30	H8	93,0	113,0	22,0	150,0	8	00H	RzvBC1:30 RL 81005 00H 21,30H8-93 22-150 H20,5x20
21,70	H8	93,0	113,0	22,0	150,0	8	00H	RzvBC1:30 RL 81005 00H 21,70H8-93 22-150 H20,5x20
22,00	H8	93,0	113,0	25,0	150,0	8	00H	RzvBC1:30 RL 81005 00H 22,00H8-93 25-150 H21,5x20
22,30	H8	93,0	113,0	25,0	150,0	8	00H	RzvBC1:30 RL 81005 00H 22,30H8-93 25-150 H21,5x20
22,70	H8	93,0	113,0	25,0	150,0	8	00H	RzvBC1:30 RL 81005 00H 22,70H8-93 25-150 H21,5x20
23,00	H8	105,0	125,0	25,0	150,0	8	00H	RzvBC1:30 RL 81005 00H 23,00H8-93 25-150 H22,5x20
23,30	H8	105,0	125,0	25,0	150,0	8	00H	RzvBC1:30 RL 81005 00H 23,30H8-105 25-150 H22,5x20
23,70	H8	105,0	125,0	25,0	150,0	8	00H	RzvBC1:30 RL 81005 00H 23,70H8-105 25-150 H22,5x20
24,00	H8	105,0	125,0	25,0	150,0	8	00H	RzvBC1:30 RL 81005 00H 24,00H8-105 25-150 H23,5x20
24,30	H8	105,0	125,0	25,0	150,0	8	00H	RzvBC1:30 RL 81005 00H 24,30H8-105 25-150 H23,5x20
24,70	H8	105,0	125,0	25,0	150,0	8	00H	RzvBC1:30 RL 81005 00H 24,70H8-105 25-150 H23,5x20

Возможно изготовление инструмента с другими размерами, в том числе и по дюймовому ряду