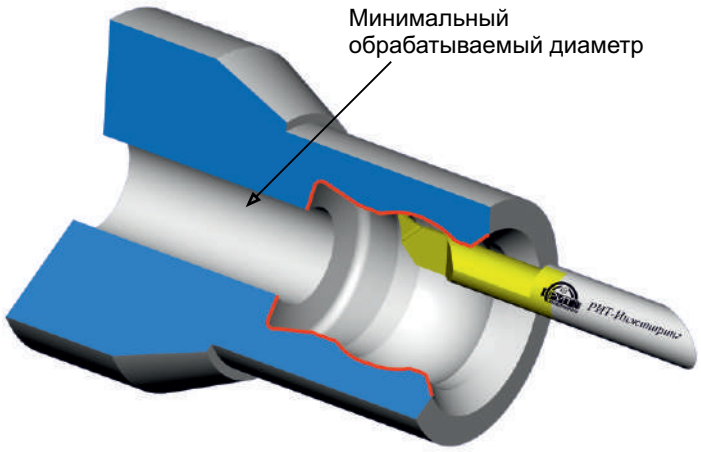
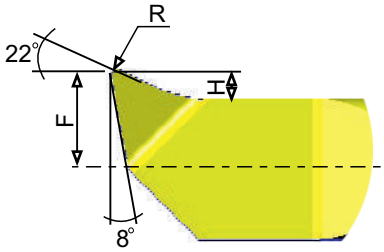
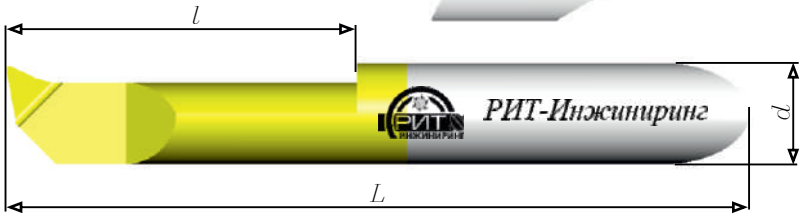
ПРОФИЛЬНОЕ ТОЧЕНИЕ (22 град) - серия P22







Минимально обрабатываемый диаметр	Обозначение	Параметры инструмента					
		dh6	L	l	R	H	F
1.0	CL-P22-1.0-4-3-35-S	3.0	35	4	0.05	0.2	0.5
1.5	CL-P22-1.5-6-3-35-S	3.0	35	6	0.1	0.3	0.7
2.1	CL-P22-2.1-10-3-35-S	3.0	35	10	0.05	0.5	0.8
2.1	CL-P22-2.1-10-3-35-R0.1-S	3.0	35	10	0.1	0.5	0.8
2.1	CL-P22-2.1-6-3-35-R0.15-S	3.0	35	6	0.15	0.5	0.8
2.1	CL-P22-2.1-10-3-35-S	3.0	35	10	0.15	0.5	1.3
3.1	CL-P22-3.1-10-3-35-S	3.0	35	10	0.05	0.7	1.3
3.1	CL-P22-3.1-15-3-35-S	3.0	35	15	0.05	0.7	1.3
3.1	CL-P22-3.1-15-3-35-R0.1-S	3.0	35	15	0.1	0.7	1.3
3.1	CL-P22-3.1-20-3-47-S	3.0	47	20	0.1	0.7	1.3
3.1	CL-P22-3.1-10-3-35-R0.2-S	3.0	35	10	0.2	0.7	1.3
3.1	CL-P22-3.1-15-3-35-R0.2-S	3.0	35	15	0.2	0.7	1.3
3.1	CL-P22-3.1-20-3-47-R0.2-S	3.0	47	20	0.2	0.7	1.3
4.1	CL-P2-4.1-15-4-35-S	4.0	35	15	0.1	0.8	1.7
4.1	CL-P22-4.1-20-4-47-S	4.0	47	20	0.1	0.8	1.7
4.1	CL-P22-4.1-10-4-47-S	4.0	47	10	0.2	0.8	1.7
4.1	CL-P22-4.1-15-4-35-R0.2-S	4.0	35	15	0.2	0.8	1.7
4.1	CL-P22-4.1-20-4-47-R0.2-S	4.0	47	20	0.2	0.8	1.7
5.1	CL-P22-5.1-20-5-47-S	5.0	47	20	0.1	1.2	2.1
5.1	CL-P22-5.1-30-5-64-S	5.0	64	30	0.1	1.2	2.1
5.1	CL-P22-5.1-15-5-35-S	5.0	35	15	0.2	1.2	2.1
5.1	CL-P22-5.1-20-5-47-R0.2-S	5.0	47	20	0.2	1.2	2.1
5.1	CL-P22-5.1-30-5-64-S	5.0	64	30	0.2	1.2	2.1
6.1	CL-P22-6.1-30-6-47-S	6.0	47	15	0.2	1.4	2.8
6.1	CL-P22-6.1-20-6-47-S	6.0	47	20	0.2	1.4	2.8
6.1	CL-P22-6.1-30-6-64-S	6.0	64	30	0.2	1.4	2.8
7.1	CL-P22-7.1-20-7-47-S	7.0	47	20	0.2	1.5	3.3
7.1	CL-P22-7.1-30-7-64-S	7.0	64	30	0.2	1.5	3.3
8.1	CL-P22-8.1-15-8-47-S	8.0	47	15	0.2	1.6	3.8
8.1	CL-P22-8.1-20-8-47-S	8.0	47	20	0.2	1.6	3.8
8.1	CL-P22-8.1-35-8-81-S	8.0	81	35	0.2	1.6	3.8
10.1	CL-P22-10.1-35-10-81-S	10.0	81	35	0.2	2.0	4.8